





DRYING TIME								
	Touch dry	1hr @ 20°C	Touch dry	1hr @ 20°C	Touch dry	1hr @ 20°C	Touch dry	
	Hard dry	24 hrs	Hard dry	24 hrs	Hard dry	24 hrs	Hard dry	
RECOATABILITY / OVERCOATING								
	4 hrs minimum		4 hrs minimum		4 hrs minimum		4 hrs minimum	
WET FILM THICKNESS*								
	65 microns		65 microns		65 microns		65 microns	
DRY FILM THICKNESS*								
	25 microns		25 microns		25 microns		25 microns	
<p><small>* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</small></p>								

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.