





DRYING TIME								
	Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs	Touch dry Hard dry	1hr @ 20°C 24 hrs
RECOATABILITY / OVERCOATING								
	4 hrs minimum		4 hrs minimum		4 hrs minimum		4 hrs minimum	
WET FILM THICKNESS*								
	65 microns		65 microns		65 microns		65 microns	
DRY FILM THICKNESS*								
	25 microns		25 microns		25 microns		25 microns	
<small>* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</small>								

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