HMG Paints Ltd

One name that covers everything

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PRODUCT NAME
Satin Trim Paint

ISSUE DATE	8/8/2017
PRODUCT CODE	DEC701

PRODUCT DESCRIPTION

A premium quality water-based, decorative and protective finish for use over correctly prepared joinery. Ideal for windows, doors, soffits and fascias.
Available in both Gloss and Satin Finish

IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631

MAXIMUM VOC CONTENT (RFU)

0.11kgs/ltr

REGULATIONS / COMPLIANCE

- 2004/42 IIA WB (D) 130

COLOUR RANGE

Special colours can be matched by request
White
Fluorescent colours are available (See separate TDS)

GENERAL INFORMATION

COVERAGE	12 square metres per litre @ 30 microns dft
FLASHPOINT	X°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers

CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.

SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.

HEALTH AND SAFETY

Refer to SDS and tin label prior to use.

APPLICATION METHODS							
BRUSH		ROLLER		COMPLIANT SPRAY GUN			
MIXING RATIO							
RFU		RFU		Base Thinner	5ltr >10%		
THINNER OPTIONS							
				Water		Water	
NUMBER OF COATS (GUIDE ONLY)							
1-2 Coats		1-2 Coats		1-2 Coats			
DRYING TIME							
Touch dry Hard dry	30mins @20°C 24 hours	Touch dry Hard dry	30mins @20°C 24 hours	Touch dry Hard dry	30mins @20°C 24 hours		
RECOATABILITY / OVERCOATING							
4-6hrs dependant on wft and drying conditions e.g. temp and air movement. If not fully ready, dragging and film damage may occur.							
WET FILM THICKNESS*							
80microns		80microns		80microns			
DRY FILM THICKNESS*							
30microns		30microns		30microns			

** - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications.* Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to it's accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.